

What we claim is:

1. A liquid crystal display element comprising:
5 a pair of substrates provided opposite to each other having an electrode on at least either of said substrates;
- 10 a resin layer formed on at least either of said pair of substrates;
- 15 alignment films having surface energy of 51 to 60 dyn/cm formed on surfaces of said pair of substrates respectively; and
- 20 a liquid crystal composition charged in a gap between said pair of substrates with said alignment films provided opposite to each other.
- 25 2. A liquid crystal display element according to claim 1, wherein said resin layer is a color filter layer.
3. A liquid crystal display element according to claim 1, further comprising:
30 a plurality of pixel electrodes; and
35 a plurality of driving elements connected to said pixel elements, wherein said pixel electrodes are provided on said r sin lay r, said substrate having said r sin lay r
40 is an array substrate, and said alignment films are formed

~~on said plurality of pixel electrodes.~~